Users’ Operations Manual

SXT7000 & SXT7000e² Elliptical Trainer

Before using this product, read this manual and follow all safety rules and operating instructions.
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The purpose of safety symbols is to attract your attention to possible dangers. The safety symbols, and their explanations, deserve your careful attention and understanding. The safety warnings do not, by themselves, eliminate any danger. The instructions or warnings they give are not substitutes for proper accident prevention measures.

Look for these symbols to point out important safety precautions. It means attention! Your safety is involved.

** WARNING **

Failure to obey a safety warning can result in injury to yourself and others. Always follow the safety precautions to reduce the risk of personal injury.

** CAUTION **

Failure to obey a safety caution can result in injury to yourself and others. Always follow the safety precautions to reduce the risk of personal injury.

Read all instructions before using your SCIFIT exercise machine. Save these instructions for future reference.

Close supervision is necessary when exercise machine is being used by, or near children, or individuals with disabilities. Keep children away from extended hand and foot supports.

Use the exercise machine only for its intended use as described in this manual. Do not use attachments not recommended by the manufacturer.

Never drop or insert any object into any opening.

Do not use outdoors or in a harsh environment where water is present (i.e. pool or spa areas).
Thank you for your purchase of the SCIFIT SXT7000 or SXT7000e² Elliptical Rotary Walker. We have incorporated the finest technology and ergonomic design into this machine to assist you in achieving your fitness goals. However, for your safety, please adhere to the following recommendations before you begin to exercise.

The SCIFIT SXT7000 & SXT7000e² are designed for Class “S” (Studio), Class “I” (Special Needs) and Class “II a” (Medical Device Directive) applications. The intended uses are for Cardio & Pulmonary Rehabilitation as well as Sports Medicine, Physical Therapy, Physical Conditioning and Strength Training. SCIFIT equipment is suitable for placement in fitness, medical rehab, sports performance and recreational facilities. The SXT7000 & SXT7000e² have 200 levels of computer controlled resistance, which ensures that users of all fitness levels will be able to get a challenging but not overwhelming workout.

Consult Your Physician
Consult your physician or medical specialist before participating in any exercise program, especially if you are pregnant, or if you are suffering from: heart disease, respiratory disease, diabetes, hypertension, high blood pressure, elevated cholesterol, arthritis, or any other diseases or physical complaints.

Adult Usage
SCIFIT equipment is designed and intended for adult usage and children of appropriate ages while being supervised. Young children should be kept a safe distance away from equipment.

Cool Down
To prevent muscle injuries and soreness, you should always cool down (at least 5 minutes) by doing a series of stretches after each workout.

Guidelines for Healthy Adults
The American College of Sports Medicine (ACSM) and the American Heart Association (AHA) are continuously updating guidelines and recommendations for physical activity.

The current basic recommendations from ACSM and AHA is:

Do moderately intense cardio 30 minutes a day, five days a week.

OR

Do vigorously intense cardio 20 minutes a day, three days a week.

AND

Do eight to ten strength-training exercises, eight to twelve repetitions of each exercise twice a week.

Moderate-intensity physical activity means working hard enough to raise your heart rate and break a sweat, yet still being able to carry on a conversation. It should be noted that to lose weight or maintain weight loss, 60 to 90 minutes of physical activity may be necessary. The 30 minute recommendation is for the average healthy adult to maintain health and reduce the risk for chronic disease.

To review the latest guidelines and recommendations, visit the American College of Sports Medicine website: www.acsm.org

WARNING
Stop exercising immediately if you feel nausea, dizziness, sharp pain, or any other physical discomfort. Failure to stop exercising can result in injury or death to yourself.

Train Intelligently
To ensure a future of good health, you should always eat well balanced meals, drink plenty of fluid/water during a workout, and stay fit by exercising intelligently. Always follow training guidelines that are specific to your own physical condition.

CAUTION
Always stretch after a workout session to reduce the risk of personal injury. Failure to stretch properly may result in injury to yourself.

WARNING
Injuries to health may result from incorrect or excessive training. Failure to stop exercising can result in injury or death to yourself.
SPECIFICATIONS

Weight .......... **SXT7000** - 275 lbs. / 125 Kg. ............ **SXT7000e** - 336 lbs. / 152 Kg.
Max User Weight . 350 lbs. / 159 Kg.
Power .......... Self generating w/auto recharge battery back-up.

**Optional Low Voltage AC adapter available.**

Resistance System . Electromagnetic Self Generating Bi-directional Resistance
Programs .......... Manual, Fit Quik, Constant Workout, ISO-Strength, 7-Preprogrammed Hill profiles,
                  Heart Rate, Powr Fit Test, Heart Fit Test, Heart Fit Training,
                  Stress Test and Random

Accuracy Class . . Class A
Warranty .......... Within U.S. & Canada 3 years parts, 1 year labor
                  Outside U.S. 3 years parts, no labor

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<table>
<thead>
<tr>
<th>Model</th>
<th>Length</th>
<th>Width</th>
</tr>
</thead>
<tbody>
<tr>
<td>SXT7000</td>
<td>60&quot;</td>
<td>32&quot;</td>
</tr>
<tr>
<td>SXT7000e</td>
<td>73&quot;</td>
<td>32&quot;</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Model</th>
<th>Height</th>
</tr>
</thead>
<tbody>
<tr>
<td>SXT7000</td>
<td>65&quot;</td>
</tr>
<tr>
<td>SXT7000e</td>
<td>65&quot;</td>
</tr>
</tbody>
</table>
Placement Of Cardiovascular Machine
Position the unit in a location that has a stable and level sub-floor. Equipment should be positioned in a location that is not in direct sunlight, in areas of extreme temperature and humidity, or where the equipment may be splashed with water or fluids. This machine is intended for indoor use only.

Equipment should be positioned with a safety perimeter of 40” or 1 Meter around the unit.

⚠️ WARNING
Failure to place the equipment on a stable and level sub-floor with a safety perimeter can result in injury to yourself and others.

Level Cardiovascular Machine
If the sub-floor is unleveled, the unit is equipped with leveling end caps. The end caps are designed with the recess of end cap off centered. This allows you to rotate the endcap(s) to a position that will level the equipment. After adjustment, check and make sure end caps are fully seated against base frame tubes.

Proper Supervision
Close supervision is required when the exercise machine is being used by or near individuals with disabilities. Keep unsupervised children outside the safety perimeter.

Cleaning
Never clean the machine with organic solvents, alcohol or bleach based cleaners. To promote a healthy environment, wipe any sweat off of unit with a commercially manufactured wipe designed for the fitness industry, or a damp cloth.
Assembly
Some equipment shipped overseas assembly is required (SXT7000e only). Follow the steps below for assembly.

Required Tools: 7/32” Allen Wrench

<table>
<thead>
<tr>
<th>Item</th>
<th>Qty.</th>
<th>Description</th>
<th>Part #</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>1</td>
<td>Left Handrail</td>
<td>A3224</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>Right Handrail</td>
<td>A3222</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>Easy Access Step</td>
<td>A3223</td>
</tr>
</tbody>
</table>

Position Access Step
Place Easy Access Step over the front cross tube and telerails. Ensure access step is resting flush on floor.

Mount Left & Right Handrails
(A) Starting on the left side, remove the two Socket Button HD 3/8-16 x 3/4 screws from the Pivot housing.

(B) Align the upper part of the left handrail mounting slot with the holes of the Pivot housing, then with a 7/32” Allen wrench loosely attach one of the 3/8-16 x 3/4 screws previously removed.
(C) Insert the bottom end of the handrail into the recess hole of the access step.
(D) Insert the second 3/8-16 x 3/4 screw into the Pivot housing, then tighten both screws.

(E) Repeat process for the right handrail (Item 2).
**PRODUCT OVERVIEW**

- **Leveling Base Endcaps**
- **Molded Assist Step** *(SXT7000e² Only)*
- **Ergonomically Positioned Handrails** *(SXT7000e² Only)*
- **BioFlex™ Articulating Footbed Pivots**
- **Heart Rate Contact Grips**
- **LCD Display Control Console**
- **Water Bottle Holder**

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**KEYPAD FUNCTIONS**

**Work Level Status LCD Screen** -
The Work Level Status LCD Screen gives a progressive real-time indication of the current work level of any and all programs.

**Select Workout or Insert Fitkey**

Press to start or choose a program

- **Manual**
- **Hill**
- **Random**
- **Heart Rate**
- **Iso-Strength**
- **More**

**Profile Selection Area** - Allows the user option to choose from 12 different workout profiles.

**Up Arrow and Down Arrow** - These keys increase or decrease values of the workout parameters.

**Enter** - The Enter Key is pressed to enter selected values for the workout parameters.

**Quick Start** - This key provides a one-touch “Quick Start” into the Manual mode, or after logging into a program. The Quick Start key will activate the selected program.

**Pause/Clear** - The [Pause/Clear] key will pause the workout. Pressing [Pause/Clear] a second time when in the pause mode will stop the workout and return to the main screen.

To restart in the paused mode press the [Quick Start] key.
**Body Positioning**

Comfort is a key issue to obtain the most beneficial exercise. The feet should be centered above the pivot points of the footbed. This will reduce foot stress, ankle strain and promote better circulation.

SCIFIT’s patented Bio-Flex is designed to accommodate the user’s natural gait and allow the user to target specific muscle groups. For example, keeping your heels down longer throughout the stride pattern encourages greater muscle recruitment of the glutes and hamstrings. The Bio-Flex footbed also recruits the stabilizing muscles in the legs and torso. Use extreme caution when attempting to use the SCIFIT Elliptical without holding onto either the moving or stationary handles.

SCIFIT SXT7000 and SXT7000e Ellipticals can be used in forward and reverse. To change directions, bring the movement to a slow stop and begin the opposite movement. Changing direction of movement during exercise recruits the largest group of muscles and helps bring balance to the muscle groups. Consult your fitness or medical professional for specific targeting of muscle groups or for the rehabilitation of specific conditions.

An upright body posture will result in a broader muscle recruitment and greater torso rotation.

**Hand Position**

Placing the hands on the upper most part of the handle grip provides greater upper body arm movement and torso rotation, while placing the hands on the lower part of the handle grip will minimize arm movement and torso rotation.

![Hand Position Diagram]

**Important Note:** When using this product for medical or rehabilitation purpose, the program selection and work load should be set by the attending therapist or medical professional based on the specific needs of the user.

**CAUTION**

Always follow medical professionals guidelines to reduce the risk of personal injury. Failure to follow their directions may result in injury to yourself.
12V Power Pack (Dom. #P1562, Int’l #P3733)
To provide continuous power to the display when equipment is not in operation, plug in the 12V power pack into the jack located on the lower front of the machine.

Add-on Handlebar Kit For SXT7000 (#A3453)
An add-on easy access handlebar kit is also available for the SXT7000 models (handlebars standard on SXT7000e versions) for easier mounting and dismounting of the machine.

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Uses of the Heart Rate Transmitter Strap
The optional wireless heart rate transmitter accessory is a useful device if you desire continuous feedback on your current heart rate during a workout. In addition, the SXT7000 & SXT7000e\(^2\) include a Heart Rate Control program which requires use of the strap.

The Heart Rate Control program enables the user to set-up a target heart rate. Through real-time monitoring of the user's heart rate, the computer maintains the user's heart rate at or below this established target rate by decreasing the workload if the user's heart rate exceeds the target.

Activating & Deactivating Transmitter
Heart Rate Transmitter Straps come in a variety of styles and manufacturers. To properly activate, secure strap to the chest and to deactivate follow the instructions that come with the Transmitter Strap.

Use of the Heart Rate Contact Grips
For those models with contact heart rate grips, simply grip the contact pads lightly. After a short delay the pulse reading will appear on the display. If a heart rate transmitter strap is worn, it will override the contact pickup.

The contact grips are not designed for use with SCIFIT’s Heart Rate Control program. This program requires a steady, continuous telemetry signal which can not be provided using contract heart rate grips.

While the contact grips provide a good barometer for monitoring the users heart rate, they are not recommended for medical where accuracy of monitoring is vital.

Calculating Target Heart Rate Zone
Your approximate Maximum Heart Rate (MHR) is equal to 220 minus your age. The upper limit of your target zone is equal to 0.85 times your MHR. The lower limit of your target zone is equal to 0.60 times your MHR.

For Example:
Your age is 40:
220 - 40 = 180
180 x .85 = 153 (max MHR)
180 x .65 = 108 (min MHR)

These values are based upon averages, always consult your physician to establish the proper Heart Rate Zone for your individual health condition.
Programs
SCIFIT products have 200 levels of computer controlled resistance, which ensures that users of all fitness levels will be able to get a challenging but not overwhelming workout. Because the resistance is adjustable in .1 increments, it is easy for the user to track progress. SCIFIT products feature one of the highest resistance capabilities available on any cardio equipment.

SCIFIT products are self generated and have an extremely low starting resistance. One pedal movement or crank revolution activates the console and the screen will remain lit at the most minimal levels of movement.

SCIFIT products have a battery back up which will keep the screen lit for a short period after exercise or if the user stops. This varies between 0 seconds and 5 minutes and can change with the amount of use each product gets.

If you prefer the console to remain lit before and after use, an optional wall pack can be plugged in to accomplish this. This is common in medical settings and with Fit-Key Programs.

Manual Workout
Allows the user to set the intensity at any level. This level will not change unless the user manually increases or decreases the intensity using the [UP] or [DOWN] arrow keys.

Press **MANUAL** Then **Enter**

<table>
<thead>
<tr>
<th>Time</th>
<th>15:00</th>
</tr>
</thead>
<tbody>
<tr>
<td>Level</td>
<td>1.0</td>
</tr>
<tr>
<td>Weight</td>
<td>150</td>
</tr>
</tbody>
</table>

Adjust workout time with the **↓** **↑** keys, then press **Enter**

**Fit Quik**
Allows the user to select a two stage program of cardiovascular work with ISO-strength (Isokinetic) work loads and duration determined within the factory set up.

Press **Fit-Quik** Then **Enter**

<table>
<thead>
<tr>
<th>Time</th>
<th>15:00</th>
</tr>
</thead>
<tbody>
<tr>
<td>Level</td>
<td>1.0</td>
</tr>
<tr>
<td>Weight</td>
<td>150</td>
</tr>
</tbody>
</table>
Fit-Quik Cont’d
The categories displayed will depend on the workout that is selected in the factory setting. The following will be seen for the workout chosen.

<table>
<thead>
<tr>
<th>Level</th>
<th>1</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weight</td>
<td>150</td>
</tr>
</tbody>
</table>

Adjust the Level and Weight with the keys, then press Enter.

Constant Workout

| Weight | 150 |

Adjust the Weight with the keys, then press Quick Start.

Constant Work
Pedal resistance is automatically adjusted to compensate for any change in pedal speed (RPM), thus workload (Watts) will remain constant at any given setting.

Press CONSTANT WORK Then Enter.

| Time | 15:00 |
| Watts | 20 |
| Weight | 150 |

Adjust workout time with the keys, then press Enter.

| Time | 15:00 |
| Watts | 20 |
| Weight | 150 |

Adjust target watts with the keys, then press Enter.

| Time | 15:00 |
| Watts | 20 |
| Weight | 150 |

Enter the user weight with the keys, then press Quick Start and begin exercise.
ISO-Strength Program
ISO-Strength is a isokenetic program, meaning that the unit will resist your movements in order to force you to stay at a set speed. This type of strength workout will not cause excessive soreness because it is accommodating. The computer will adjust resistance to keep the user at the target RPM speed.

Press **ISO-STRENGTH** Then

<table>
<thead>
<tr>
<th>Time</th>
<th>15:00</th>
</tr>
</thead>
<tbody>
<tr>
<td>RPM</td>
<td>35</td>
</tr>
<tr>
<td>Weight</td>
<td>150</td>
</tr>
</tbody>
</table>

Adjust workout time with the keys, then press

Enter

Enter user weight with the keys,

then press and begin exercise

Hills Program
Allows the user to select from seven different Hill profiles at various pre-programmed intensities. The following profiles are available: Hill Course, Sprints, Twin Peaks, Peak, Progressive, Multi-Peaks and Ramp.

Press **HILLS** Then

<table>
<thead>
<tr>
<th>Profile</th>
<th>Course</th>
</tr>
</thead>
<tbody>
<tr>
<td>Time</td>
<td>15:00</td>
</tr>
<tr>
<td>Level</td>
<td>1.0</td>
</tr>
</tbody>
</table>

Select 1 of 7 profiles with the keys, then press

Enter
PROGRAM INSTRUCTIONS

Hills Cont’d

Pressing this key will enter the user into the 2nd of three workout program selection screens. This screen will show an additional five more pre-programmed workout profiles.

MORE

A new screen will appear with additional programs: Heart Rate, Stess Test, Random, Power Fit and Heart Fit.

Heart Rate Program

The Heart Rate Transmitter Strap is required for this program. Refer to page 10 for a complete instruction on using the strap and to understand how to calculate your Target Heart Rate.

- Put on Heart Rate Transmitter Strap

Enter user weight with the keys, then press and begin exercise

Adjust the workout time with the keys, then press

Press HEART RATE Then

Press

Weight

Level

Time

Profile Course

Level

Time

Weight

1.0

15:00

150

1.0

15:00

150

120

Heart rate Cont’d

<table>
<thead>
<tr>
<th>Time</th>
<th>15:00</th>
</tr>
</thead>
<tbody>
<tr>
<td>Heart Rate</td>
<td>120</td>
</tr>
<tr>
<td>Weight</td>
<td>150</td>
</tr>
</tbody>
</table>

Adjust the target Heart Rate with the keys, then press

Enter the user weight with the keys, then press and begin exercise

Stress Test

A designed step test to be used as training program or use with other diagnostic devices (if appropriate). The user sets a target wattage with timed intervals and preset wattage increments.

<table>
<thead>
<tr>
<th>First Target</th>
<th>50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Increment</td>
<td>5</td>
</tr>
<tr>
<td>Interval</td>
<td>5:00</td>
</tr>
</tbody>
</table>

Select target wattage with the keys, then press

Select wattage increments after each interval with the keys, then press

Select the length of each interval with the keys, then press

Enter user weight with the keys, then press and begin exercise
PROGRAM INSTRUCTIONS

Random Program
The Intelli-Fit console will randomly display different workout profiles each with its own level of difficulty. The operator only has to choose the type of the profile, then select the time length of the workout and the level difficulty.

Note: The highest column of the profile represents the workout level you selected. Columns below it are percentages of the level selected.

Press **RANDOM** then **Enter**

Select a random profile with the keys, then press **Enter**

Adjust workout time with the keys, then press **Enter**

Enter user weight with the keys, then press **Quick Start** and begin exercise
Power Fit Programs

This key displays two options “Test” and “Training”. These programs are power and strength indicators for the user.

Press **Power Fit** and the screen will display a choice of “Test” or “Training” as shown below.

Test

This program is based on a pre-programmed workout designed to evaluate your “Power Drop %”, which gives a fitness indication of power and strength using wattage as the main measurement.

Press **TEST** and begin exercise

Training

Specifically designed preset wattage training programs based off user Power Fit test evaluation. Three programs and four levels (Beginner, Intermediate, Advanced and Sport Performance) are available.

Press **TRAINING** Then

Test

Program

Level

Beginner

Weight

150

Select 1 of 3 programs with the **->** keys, then press **Enter**

Training

Program

Level

Beginner

Weight

150

Select 1 of 4 levels with the **->** keys, then press **Enter**

Enter user weight with the **->** keys, then press **Quick Start** and begin exercise
Heart Fit Programs (Use Chest Strap)

This key displays two options “Test” and “Training”. These programs are Heart Rate recovery indicators for the user.

Press **Heart Fit** and the screen will display a choice of “Test” or “Training” as shown below.

### Test

This program is based on a pre-programmed workout designed to evaluate your Heart Rate recovery. The user can select from 1 to 4 levels: Beginner, Intermediate, Advanced and Sports Performance.

Press **TEST** then

Select 1 of 4 levels with the keys, then press **Enter**

### Training

Designed training programs based on the user’s evaluated Heart Fit test. A training schedule with retesting is recommended. The user has three programs and four levels: Beginner, Intermediate, Advanced and Sports Performance to choose from.

Press **TRAINING** then

Select 1 of 4 level with the keys, then press **Enter**

Select 1 of 3 programs with the keys, then press **Enter**

---

**Level** | **Beginner**
---|---
**Weight** | 150

---

**Program** | 1
**Weight** | 150

---

**Program** | 1
**Weight** | 150
Training Cont’d

Enter user weight with the keys, then press and begin exercise.

<table>
<thead>
<tr>
<th>Level</th>
<th>Beginner</th>
</tr>
</thead>
<tbody>
<tr>
<td>Program</td>
<td>1</td>
</tr>
<tr>
<td>Weight</td>
<td>150</td>
</tr>
</tbody>
</table>

Program                                                                  1
Level                                                        Beginner
Weight                                                                150

If at anytime the user may want to pause during a workout, this may done by pressing the [Pause/Clear] key. The screen workout will then minimize and provide the user three options:

1. **Continue** - Maximizes the workout screen and continues the workout where the user had stopped.

2. **Change** - Returns to a sub-menu where information may changed that was previously entered by the user.

3. **Stop** - Exits the workout and returns to the main menu.

Note: The console will reset to the main menu after a short period of time if no selection is made.

Additional Key Features

SCIFIT has also included extra user friendly key features the user may use during a workout.

**CHANGE VIEW**

Allows the user to change the viewing format of the workout profile and data displayed on the LCD screen during the workout.

**FAN**

The console contains two 3-speed cooling fans that can be activated by the user at anytime.

**Power Burst**

When activated a count down will display on the screen for the user to prepare to pedal faster for a small duration of time. This time duration can be increased or decreased in the “User Set-up”.

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Maintenance
The SXT7000 & SXT7000e are virtually maintenance free. After training, always wipe down your SCIFIT exercise product. Perspiration that continuously settles on the frame, covers and control console may eventually cause rust or damage. Damage resulting from lack of maintenance is NOT covered under warranty.

If defective components are identified and require replacement, the equipment should be put out of service until repaired.

CAUTION
In order to maintain a safe level of operation, equipment must be inspected on a routine basis for damaged or worn parts. Failure to inspect equipment may result in injury to yourself or others.

SXT Maintenance Schedule
Any mechanical or electrical work conducted within the main body of a medical CE class IIa unit MUST be recalibrated. The generic maintenance schedule below should be applied to medical CE and non-medical CE products

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>USE</th>
<th>WHEN</th>
<th>BY WHOM</th>
</tr>
</thead>
<tbody>
<tr>
<td>Covers, Handlebars and Console</td>
<td>Damp Cloth</td>
<td>Daily</td>
<td>Club Maintenance</td>
</tr>
<tr>
<td>LCD Screen</td>
<td>LCD TV Screen soft cleaning cloth</td>
<td>Weekly</td>
<td>Club Maintenance</td>
</tr>
<tr>
<td>Nuts and Bolts</td>
<td>Tighten When necessary</td>
<td>Bimonthly</td>
<td>Club Maintenance</td>
</tr>
<tr>
<td>Base Roller Guide</td>
<td>Damp Cloth</td>
<td>Monthly</td>
<td>Club Maintenance</td>
</tr>
</tbody>
</table>

Any mechanical or electrical work conducted within the main body of a medical CE class IIa unit MUST be recalibrated. The generic maintenance schedule below should be applied to medical CE and non-medical CE products

UNIFIED STATES CUSTOMER SERVICE
For assistance in the service of SCIFIT products;

phone: (800) 745-1373 or (918) 359-2040
fax: (918) 359-2045
e-mail: service@scifit.com

The Product Support department is staffed from 7:00 AM to 6:00 PM CST Monday through Friday. A voice mail service is available 24 hours a day for recording messages to request technical support and to order replacement parts. Our mailing address is:

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USA

UK & EUROPEAN CUSTOMER SERVICE

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fax: +44 1344 868838
e-mail: info@scifit.uk.com

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Company Number: 5970624 (UK)

*COUNTRIES OUTSIDE OF UK & EUROPE PLEASE USE USA CONTACT NUMBERS*
WARRANTY

It is very important that your SCIFIT machine is registered. This can be done online at http://www.SCIFIT.com/warrantyregistration.shtml or fill out and mail the registration form at the back of this manual.

SCIFIT Statement of Warranty

SCIFIT warranties new products against defective workmanship and/or materials under normal and proper use subject to the following limitations:

(a) SCIFIT’s obligation to the original purchaser shall apply to:
Within the United States and Canada both parts and the cost of labor required to replace or repair a defective product for a period of one (1) year from user/dealer purchase date as documented by *warranty card and if warranty card has not been returned by user/dealer, then date of shipment from the factory. Thereafter, for a period of two (2) years, such obligation shall extend only to the supply of replacement parts or products with any labor costs associated with such replacement or repair to be at Buyer’s expense. Refer to clause (e) for components outside this policy clause.

Outside the United States and Canada replace defective product with no labor for a period of three (3) years from user purchase date as documented by *warranty card and if warranty card has not been returned by user then date of shipment from factory.

*Note: Original purchaser must register their purchased products either by warranty card return, web site registration or fax to activate warranty period or shipment date is extant for start of warranty period. A ninety (90) day period is to be given for warranty registration to allow stock rotation and showroom stock thereafter none registration will be shipment date for the start of the warranty period.

(b) SCIFIT’s obligation shall be limited to repairing or replacing defective parts. No allowance shall be granted for repairs made by Buyer without SCIFIT’s prior written approval. The decision to replace or repair shall be solely at SCIFIT’s discretion.

(c) SCIFIT’s warranty does not apply to parts requiring replacement or repair due to normal and abnormal wear and tear, improper use, corrosion (perspiration), improper maintenance, improper installation, improper rated, grounded or dedicated electrical circuits or improper storage, nor does it apply where all or part of the product has been altered from its original state by Buyer or a third party.

(d) THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, ARISING BY LAW OR OTHERWISE INCLUDING WARRANTY OR MERCHANTABILITY OF FITNESS FOR PARTICULAR PURPOSE, AND IS IN LIEU OF ALL OTHER LIABILITIES OF SCIFIT INCLUDING DIRECT, INDIRECT, SPECIAL AND CONSEQUENTIAL DAMAGES OR PENALTIES EXPRESSED OR IMPLIED WHETHER ARISING OUT OF CONTRACT, NEGLIGENCE OR OTHER SORT.
SCIFIT STATEMENT OF WARRANTY

(e) The below listed items have the following warranty coverage unless determined to be defective. These items include, but are not limited to:

<table>
<thead>
<tr>
<th>Treadmills – AC5000 models only</th>
<th>Warranty Period</th>
</tr>
</thead>
<tbody>
<tr>
<td>Treadmill belts</td>
<td>12 months</td>
</tr>
<tr>
<td>Treadmill belts decks</td>
<td>12 months</td>
</tr>
<tr>
<td>Treadmill structure &amp; frame</td>
<td>5 years</td>
</tr>
<tr>
<td>Treadmill drive system inclusive of motor &amp; inverter</td>
<td>5 years</td>
</tr>
<tr>
<td>Treadmill Handrails &amp; Handles</td>
<td>3 years</td>
</tr>
<tr>
<td>Treadmill Heart rate grips</td>
<td>12 months</td>
</tr>
<tr>
<td>Treadmill water bottle holders</td>
<td>90 days</td>
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<tr>
<td>Treadmill trays</td>
<td>90 days</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>Rotary Products</th>
<th>Warranty Period</th>
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</thead>
<tbody>
<tr>
<td>Upholstery</td>
<td>12 months</td>
</tr>
<tr>
<td>Saddles/Seats</td>
<td>12 months</td>
</tr>
<tr>
<td>Rotary Pedals</td>
<td>12 months</td>
</tr>
<tr>
<td>Rubber grips</td>
<td>12 months</td>
</tr>
<tr>
<td>Heart rate grips</td>
<td>12 months</td>
</tr>
<tr>
<td>Rotary structure &amp; Frame</td>
<td>5 years</td>
</tr>
<tr>
<td>Rubber foot Pads (BioFlex)</td>
<td>12 months</td>
</tr>
<tr>
<td>Rotary water bottle holders</td>
<td>90 days</td>
</tr>
<tr>
<td>Rotary trays</td>
<td>90 days</td>
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</table>

<table>
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<tr>
<th>Accessories Products</th>
<th>Warranty Period</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pedal straps</td>
<td>Normal wear &amp; tear</td>
</tr>
<tr>
<td>Heart Rate Receiver/Transmitter</td>
<td>90 days</td>
</tr>
<tr>
<td>Low support boots</td>
<td>12 months</td>
</tr>
<tr>
<td>High support boots</td>
<td>12 months</td>
</tr>
<tr>
<td>Assist gloves</td>
<td>90 days</td>
</tr>
<tr>
<td>USB Keys and Lanyards</td>
<td>90 days</td>
</tr>
</tbody>
</table>

(f) Fires, floods, and acts of God, are not covered under this warranty.
Freight and Shipping

SCIFIT is not responsible for the repair or replacement of any unit or part damaged during transit or installation. The customer is responsible for inspection of each unit and part for shipping damage at time of delivery or installation, and prior to signing receiving paperwork. The customer is responsible for pursuing all freight damage claims with the appropriate transit company. **If the customer signs an unqualified receipt for freight or damage goods, the customer is solely responsible for the cost of the repair or replacement for such freight damage.**

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Maintenance

After training, always wipe down your SCIFIT exercise product. Perspiration that continuously settles on frame, upholstery, casings and control panels may eventually cause rust or damage. Damage resulting from lack of maintenance will NOT be covered under warranty. To clean upholstery, use mild soap and warm water. Dry with a clean towel. Refer to the Treadmill maintenance schedule.

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Product Support

Assistance for the service of SCIFIT products is available by calling (800) 745-1373 or fax (918) 359-2045. The product support department is staffed from 7 AM to 5 PM Central Time Monday through Friday. A voicemail service is available 24 hours daily for recording messages to request technical support and to order replacement parts. Our goal is to return every voicemail call within 30 minutes of when it is placed during our normal business hours.

Please have the following information prior to calling technical support:

- Model number of equipment
- Serial number of equipment
- Point of contact name and phone number
- Detailed description of symptoms encountered.
**Installation**

SCIFIT is not responsible for the repair or replacement of any unit or part damaged during installation. The customer is responsible for inspection of each unit and part for damage at the time of installation. The customer is responsible for pursuing all damage claims with the installer.

**Software, Trademarks, Copyrights, and Patents**

If an order includes software, such computer software is transferred by SCIFIT to the customer pursuant to a single user license, the royalty, terms, and conditions of that are set forth on or in the package accompanying such software.

KeyMaster software will receive 1 year of call-in technical support and owners will be eligible for product upgrades for one year following purchase.

SCIFIT has trademarked several names to uniquely identify its business and products. These names must not be used by other entities in the fitness business.

SCIFIT decals, user’s manuals, and service manuals are copyrighted and may not be copied without prior approval from SCIFIT.

SCIFIT has obtained several patents on features and designs that are unique to its products. SCIFIT will defend these patents against those who attempt to utilize these features and designs in other products.

**Parts Shipment**

During the first 30 days warranty parts will be shipped via overnight delivery. Determination must be made before 2:00 PM Central Time on any given weekday for next day delivery. During the remainder of the first year warranty period, parts requirements will be filled via ground shipment. The customer is welcome to request overnight or 2nd day parts shipping, at customer’s expense. If requested, SCIFIT will charge the customer’s UPS account, or COD the difference in freight cost between ground shipment and overnight or 2nd day.
Return of Parts

SCIFIT is committed to continual improvement in the equipment we market. In order to meet this commitment, the rapid return of defective parts is essential. The examination of the parts by our engineering department leads to changes that insure the same problem does not re-occur. Thank you in advance for your assistance!

When requested by SCIFIT, defective parts must be returned to the SCIFIT factory within 20 days of receipt of replacement part. Otherwise SCIFIT will expect payment on the parts invoice net 30 days.

Please follow these three easy steps for returning parts.

Step 1
Keep the box and packing material in which the new parts arrived.

Step 2
Wrap the defective part and place in the box for safe return. Please take the brief moment needed to fill in the return parts form that is enclosed in the box with the new parts.

Step 3
A UPS prepaid Return Label will be in the part box for only those parts that need to be returned. When ALL of the parts are received and inspected at the factory, a credit will be issued for the original parts invoice. Attention service companies - labor invoices will NOT be paid until defective parts are returned to the factory.

Service Labor

Where applicable, the SCIFIT product support personnel will arrange a local field service technician to provide field support. Every effort will be made to schedule service during 48 business hours (8 hours per business day) following notification of a problem or as soon as repair parts are available to the field service technician. Where possible, parts will be supplied in advance of the field service technicians so that the product is repaired with one call.

Purchased Parts

All purchased parts will carry a 12 month warranty. Refer to Purchased parts shipments and installation for more details.

This Limited Commercial Warranty supercedes the limited commercial warranty printed in the “Users Operation Manual” for all SCIFIT Systems, Inc. products.

If you have questions or require additional information, please contact SCIFIT Systems, Inc. at 1-800-745-1373 or service@scifit.com
SCIFIT®
Warranty Card

Register online at http://www.SCIFIT.com/warrantyregistration.shtml or complete this form, fold it and return it to SCIFIT. We request you send this card within 2 weeks after your equipment has been delivered to insure proper warranty registration.

Company Name ____________________________________________
Contact Name ____________________________________________
Address __________________________________________________
City/State/Zip _____________________________________________
Email Address _____________________________________________
Home Phone (____)___________ Business Phone (____)___________
Model Purchased____________________________________________
Date Received_________________ Serial Number________________
Entity Purchased From________________________________________
City/State_________________________________________________

Please rank the following reasons (1 through 6) for selecting SCIFIT with 1 being most important:

____Features____Quality____Price____Dealer___User Friendly___Appearance

Please check the appropriate box(s) on how you were introduced to SCIFIT:

☐ Saw in ______________________ Magazine ☐ Introduced by SCIFIT Dealer
☐ Saw at _____________________ Tradeshow ☐ Referred by SCIFIT User
☐ Other ______________________________

Comment ________________________________________________

Thank You For Choosing SCIFIT
Scientific Solutions For Fitness™
www.SCIFIT.com
Important: Please keep this page for “Recalibration records”

Model Number: ______________________

Serial Number: ______________________

Date of Purchase: _________________

Calibration Date (Medical units): ______________________

Supplied By: SCIFIT Systems Inc.


<table>
<thead>
<tr>
<th>DATE</th>
<th>CLUB OR CERTIFICATION LOCATION</th>
<th>CERTIFIED SERVICE COMPANY</th>
<th>TECH INITIALS</th>
</tr>
</thead>
<tbody>
<tr>
<td>1st Recalibration</td>
<td></td>
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<tr>
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Please make extra blank chart copies for future use