

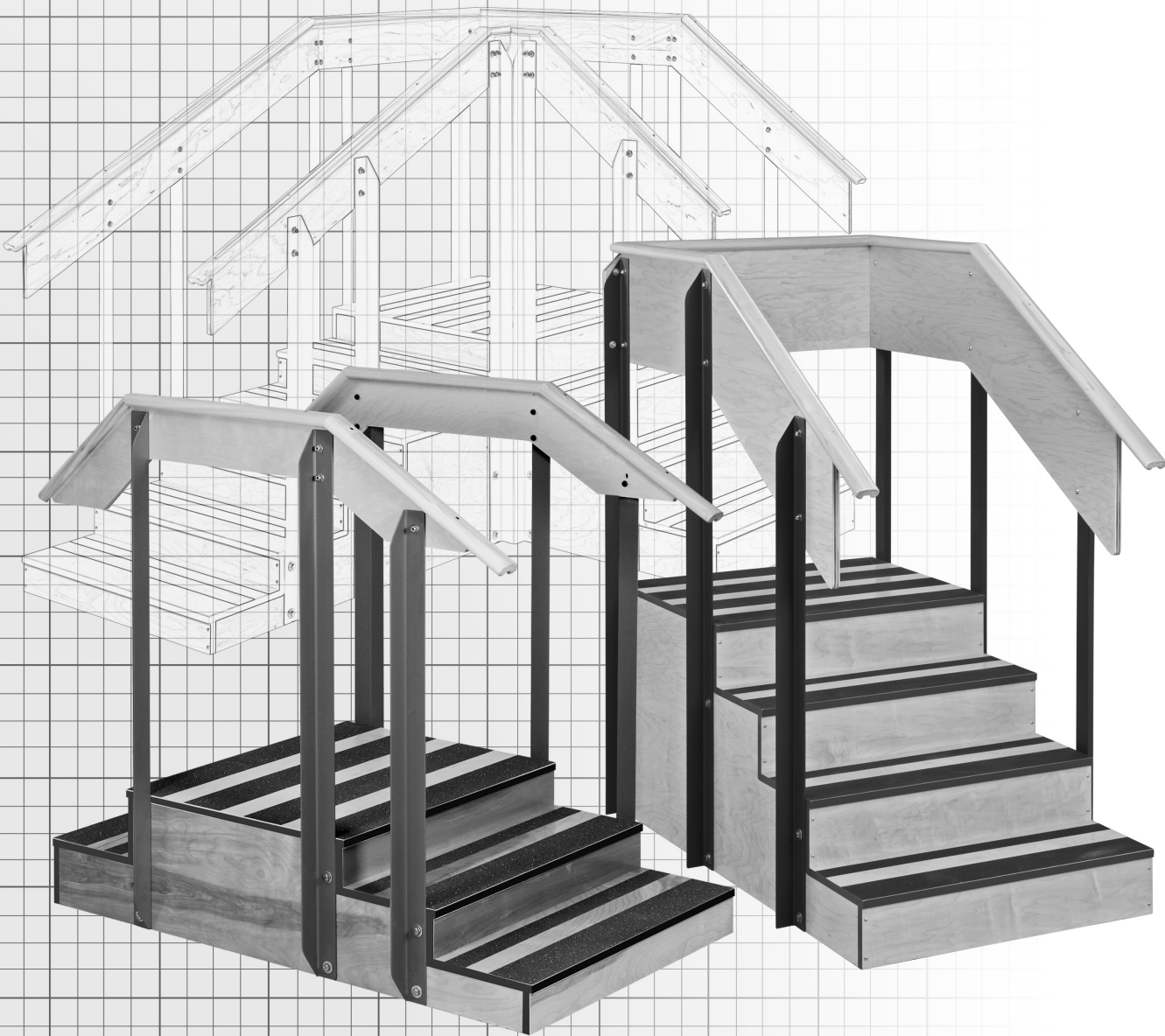


Examine Real Quality™

CLASSIC SERIES STAIRCASES

MODELS 4-5500, 4-5501

& 4-5080



ASSEMBLY INSTRUCTIONS

ASSEMBLY INSTRUCTIONS FOR SELECT SERIES STAIRCASES

MODELS 4-5500, 4-5501 & 4-5080 — All Sizes

MAXIMUM WEIGHT CAPACITY 500 LBS

Thank you for counting on Clinton to meet your physical therapy needs by purchasing this quality equipment. All Clinton equipment is designed and manufactured to provide years of dependable service because we want you as a customer now and in the future. Below are easy to follow instructions on how to properly assemble your equipment. Please contact us at 800-441-9131 if you experience any difficulty with the assembly or have questions.

MODEL 4-5500-30 & 4-5500-36

Contents

- A. "A" Upright Post
- B. "B" Upright Post
- C. "C" Upright Post
- D. "D" Upright Post
- E. "E" Upright Post
- F. "F" Upright Post
- G. Platform
- H. Left Handrail
- I. Right Handrail

Hardware

- (12) 2¹/₄" Hex Bolts
- (24) 1" Washers
- (12) ⁹/₁₆" Locknuts

Tools Required

- Crescent or Adjustable Wrench
- Ratchet
- Phillips Screwdriver

Time Required

- 20 – 30 Minutes



4-5500-30 & 4-5500-36

MODEL 4-5501-30 & 4-5501-36

Contents

- A. Left Rear Upright Post
- B. Left Middle Upright Post
- C. Left Front Upright Post
- D. Right Rear Upright Post
- E. Right Middle Upright Post
- F. Right Front Upright Post
- G. Platform
- H. Rear Handrail
- I. Left Handrail
- J. Right Handrail

Hardware

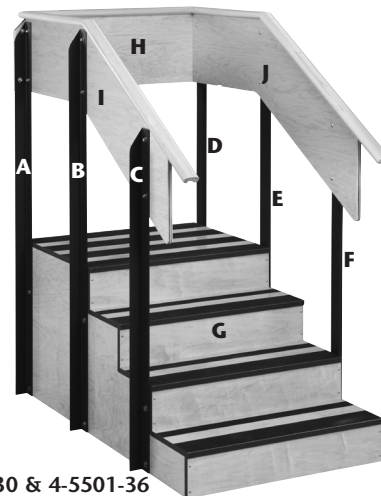
- (12) 2¹/₄" Hex Bolts
- (24) 1" Washers
- (12) ⁹/₁₆" Locknuts
- (4) 1¹/₄" Bolts
- (4) ³/₄" Washers
- (4) ⁷/₁₆" Locknuts

Tools Required

- Crescent or Adjustable Wrench
- Ratchet
- Phillips Screwdriver

Time Required

- 20 – 30 Minutes



4-5501-30 & 4-5501-36

MODEL 4-5080-30 & 4-5080-36

Contents

- A. – G. Left Upright Post
- H. – N. Right Upright Post
- O. & P. Corner Connecting Rails
- Q. 5-Step Platform Base
- R. 3-Step Platform Base
- S. & T. Straight Connecting Rails
- U. Corner Joint Rail Insert

Hardware

- (6) 2¹/₄" Bolts
- (6) 1" Washers
- (6) ⁹/₁₆" Locknuts
- (8) 1¹/₄" Bolts
- (8) ³/₄" Washers
- (8) ⁷/₁₆" Locknuts
- (4) 1¹/₂" Flat Head Screws

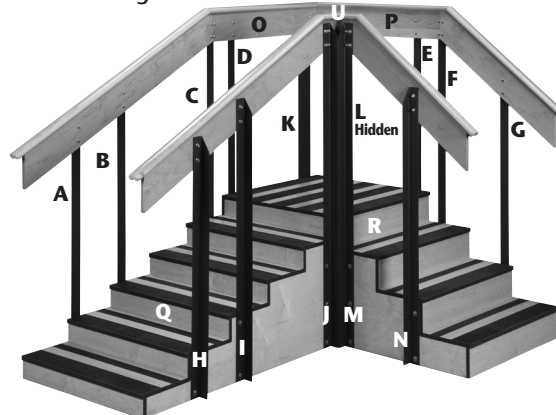
Tools Required

- Crescent or Adjustable Wrench
- Ratchet
- Phillips Screwdriver

Time Required

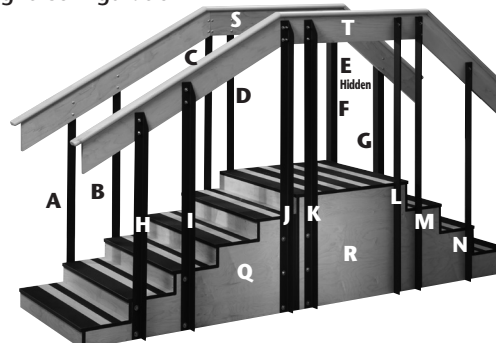
- 30 – 40 Minutes

Corner Configuration



4-5080-30 & 4-5080-36

Straight Configuration



4-5080-30 & 4-5080-36

1

For models 4-5500-30, 4-5500-36, 4-5501-30 & 4-5501-36.

Place platform(s) on side.

Using two persons, position left side of staircase (pre-attached handrails and uprights) on left side of staircase and line up holes.



2

Attach all uprights with 2-1/4" hex bolts using a washer under the bolt head and a washer against the locknut. Tighten securely with 9/16" socket wrench and 9/16" crescent wrench.



3

Repeat steps 1 & 2 for the right side of the staircase.

4

For models 4-5501-30 & 4-5501-36.

Place connecting back rail (H) into position and secure with 1-1/4" silver bolts and 3/4" silver washer in front of 7/16" locknut.



5

For models 4-5080-30 & 4-5080-36.

(handrails come pre-attached to the two units)

Fasten the two base sections together either in the straight configuration or in the corner configuration using the (6) 2-1/4" hex bolts with a washer against the locknut. Tighten securely with 9/16" socket wrench or crescent wrench.

Straight Configuration



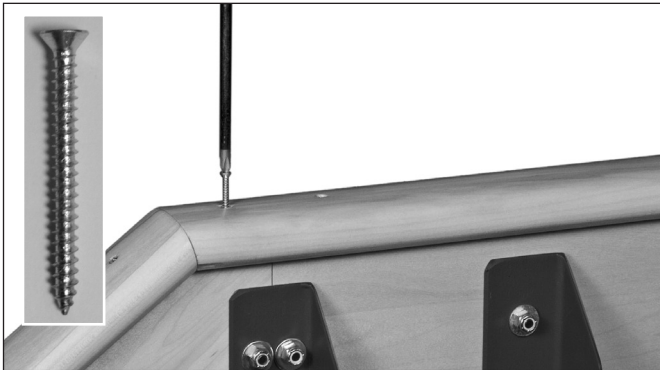
Corner Configuration



6

**For models 4-5080-30 & 4-5080-36
STRAIGHT CONFIGURATION.**

Place the straight connecting back rails (S & T) into position between the two sections and secure with 1-1/4" bolts and 3/4" washer in front of 7/16" locknut. Fasten top of rail with 1-1/2" flat head wood screws.



7

**For models 4-5080-30 & 4-5080-36
CORNER CONFIGURATION.**

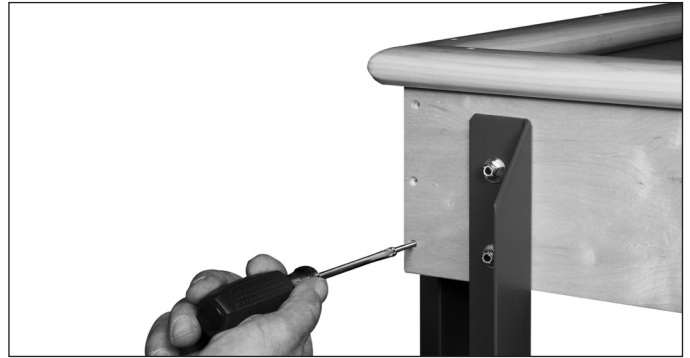
Position uprights K & L as shown in Corner Configuration on page 1 (if staircase is in the straight configuration, uprights K & L need to be repositioned for corner setup). Place the corner connecting back rails (with the mitre on one end O & P) in a right angle position and secure with 1-1/4" bolts and 3/4" washer in front of 7/16" locknut. Fasten top of rails with 1-1/2" flat head wood screw on down rails.



8

**For models 4-5080-30 & 4-5080-36
CORNER CONFIGURATION.**

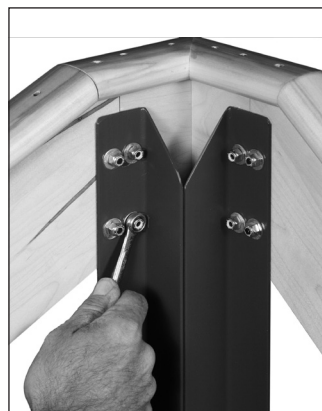
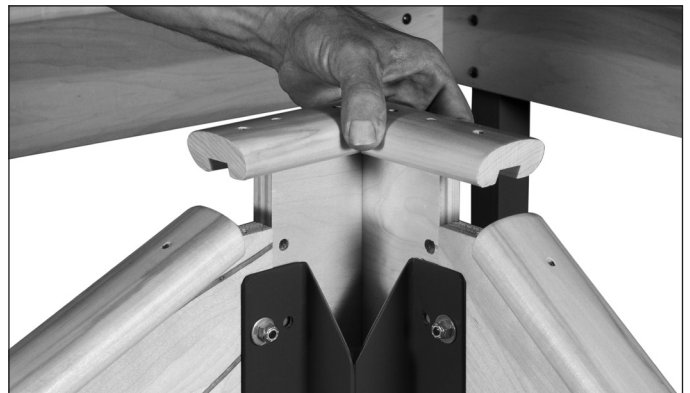
At back of staircase where handrails form a right angle, fasten with 1-1/2" flat head wood screws as shown.



9

**For models 4-5080-30 & 4-5080-36
CORNER CONFIGURATION.**

Where front uprights come together, inset corner configuration top rail right angle insert and fasten with 1-1/4" bolts and 3/4" washer in front of 7/16" locknut. Fasten top of rail with 1-1/2" flat head wood screws.



10

FOR ALL MODELS

Clean with disinfectant according to Cleaning Guidelines prior to use.

FOR SAFETY PURPOSES, TAKE TIME TO CHECK ALL BOLTS AND NUTS TO INSURE THAT THEY ARE SECURELY TIGHTENED AND THAT THE ENTIRE STAIRCASE HAS BEEN PROPERLY ASSEMBLED ACCORDING TO THESE INSTRUCTIONS. INSPECT FASTENERS PERIODICALLY.

Intended Use

IMPORTANT: Clinton Classic Series Staircases, models 4-6500 & 4-6501, are specifically designed and engineered for physical therapy use only. Persons using the staircase should be observed by trained medical/physical therapy personnel. Never leave anyone on the staircase unattended. Combination of weight and force exerted on the staircase during therapy is not to exceed a total of 400 lbs. Using this equipment for unintended purposes could result in damage to the equipment and serious injury.

Care & Cleaning

Clinton products are built to be durable. With proper care, your Clinton equipment will provide years of superior looks and performance. Clean staircase with a soft cloth and any mild cleaning agent that may be required for sanitation. NEVER use abrasive scrubbing agents that may scratch the surfaces. **Prior to cleaning entire surface, test cleaning agents on an inconspicuous area. Note that certain cleaning agents can be harmful to the surfaces of the product.** Periodically check all fasteners to make sure they remain secure.

Warranty

Clinton Industries warrants manufactured products to be free of defects in materials, workmanship or design under normal use for five years on all products, from the date of purchase. This warranty does not include damage resulting from accident, abuse or misuse, alteration, or negligence of the product and expressly excludes normal wear of parts (including but not limited to vinyl). Contact Clinton for full warranty details.





Examine Real Quality™

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