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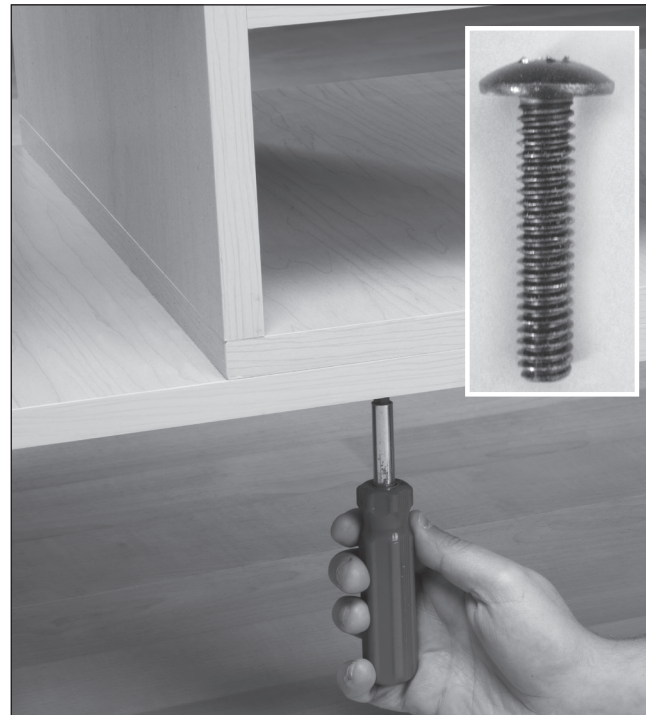
**SHELF ASSEMBLY**

Using assistance, place the tiered shelf on the full shelf, aligning it with the end of the shelf that has the pre-drilled holes.



10

Align pre-drilled holes and edges of the tiered shelf section. Fasten shelf by screwing the supplied 1 1/4" black truss head screws through shelf and into pre-inserted, threaded inserts.



**FOR SAFETY PURPOSES, TAKE TIME TO CHECK ALL SCREWS, BOLTS AND NUTS TO INSURE THAT THEY ARE SECURELY TIGHTENED AND THAT THE TABLE HAS BEEN PROPERLY ASSEMBLED ACCORDING TO THESE INSTRUCTIONS.**

*Warranty*

The manufacturer warrants products to be free of defects in materials, workmanship or design under normal use for five years on all mechanical products and all electrical components from the date of purchase. This warranty does not include damage resulting from accident, abuse or misuse, alteration, or negligence of the product and expressly excludes normal wear of parts (including but not limited to vinyl). Contact Patterson Medical for full warranty details.

ANY ALTERATIONS TO OUR PRODUCTS VOIDS ALL WARRANTIES AND CLAIMS.

*Care & Cleaning*

Metron Value products are built to be durable. With proper care, your Metron Value equipment will provide years of superior looks and performance.

Clean the table with a soft cloth and any mild cleaning agent that may be required for sanitation. NEVER use abrasive scrubbing agents that may scratch the surfaces. **Before using any cleaning agents, try them on a small inconspicuous area to insure that they will not harm the any surface.** Damage from cleaning is not covered under the warranty. **Do not use alcohol based cleaning agents.**

Periodically check that all fasteners are secure and operating properly.

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MEDICAL

**ASSEMBLY INSTRUCTIONS***CLASSIC TREATMENT TABLE*

MODEL 9235-23 with and without an Adjustable Backrest





ASSEMBLY INSTRUCTIONS FOR METRON VALUE TREATMENT TABLES

MODEL 9235-23 with ADJUSTABLE BACKREST

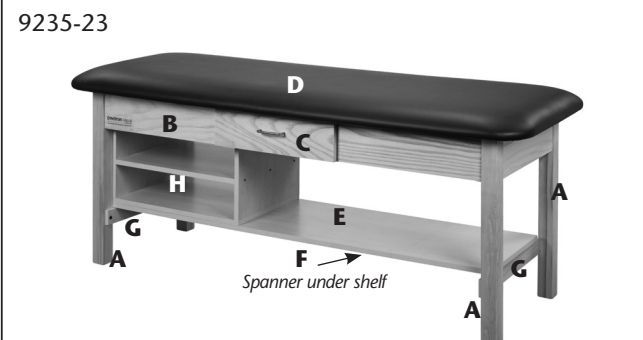
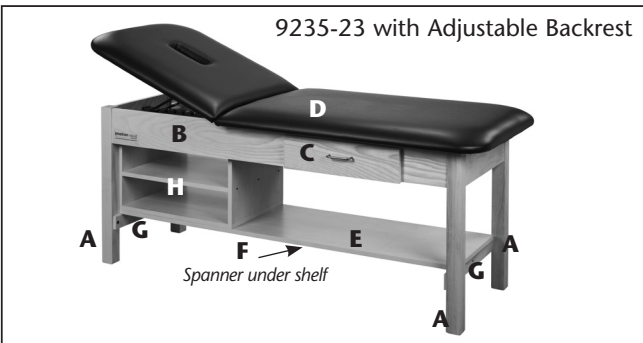
MODEL 9235-23 with NON-ADJUSTABLE TOP/PRE-ATTACHED TOP begin assembly with STEP 4

MAXIMUM WEIGHT CAPACITY 400 LBS

Thank you for counting on Metron Value to meet your medical equipment needs by purchasing this equipment. All Metron Value equipment is designed and manufactured to provide years of dependable service because we want you as a customer now and in the future. Below are easy to follow instructions on how to properly assemble your equipment. Please contact us if you experience any difficulty with the assembly or have questions.

INTENDED USE

Metron Value treatment tables, models 9235-21 & 9235-22 are specifically designed and engineered for the use by a single person at a time, who is attended to and observed by trained medical personnel. Never leave anyone on the table unattended. Person's weight and the combination of force exerted on the table during treatment is not to exceed a total of 400 lbs.



- A. Legs
- B. Frame
- C. Drawer
- D. Top
- E. Laminate Shelf
- F. Spanner
- G. H-Braces
- H. Tiered Shelf

KD Quantity	Hardware Package	Pre-Attached Quantity
(4)	1/4-20 x 1 1/2" Black Truss Head Screws	(4)
(8)	1/4-20 x 1" Silver Truss Head Screws	(0)
(8)	5/16" Washers	(4)
(4)	5/16" Nuts	(4)
(2)	#8 Screws	(2)

Tools Required

- Phillips Screwdriver
- Adjustable Wrench

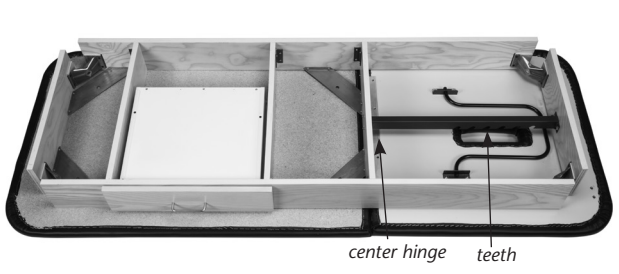
Time Required

- 20-25 Minutes

IF TOP IS ATTACHED TO FRAME, SKIP TO STEP 4

1 Place the upholstered sections on a flat surface with the foot end on the left as shown. Place the head end on right with hinge toward the center of the table. Place frame on top with channel, teeth down, above the head end.

FOR MODELS WITH ADJUSTABLE BACKREST



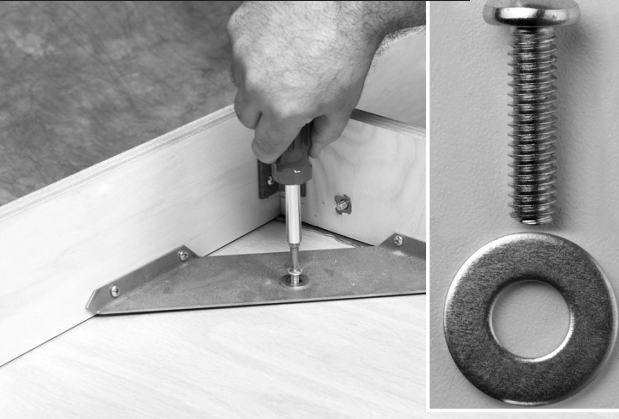
2 Align the holes in the hinge with the holes in the center board and fasten to center board using 4 silver, 1/4-20 x 1" truss head screws.

FOR MODELS WITH ADJUSTABLE BACKREST



3 Finger tighten the top's foot end to frame using 4 silver, 1/4-20 x 1" truss head screws and 5/16" washers. Slide the foot end toward the center board and finish tightening screws.

FOR MODELS WITH ADJUSTABLE BACKREST



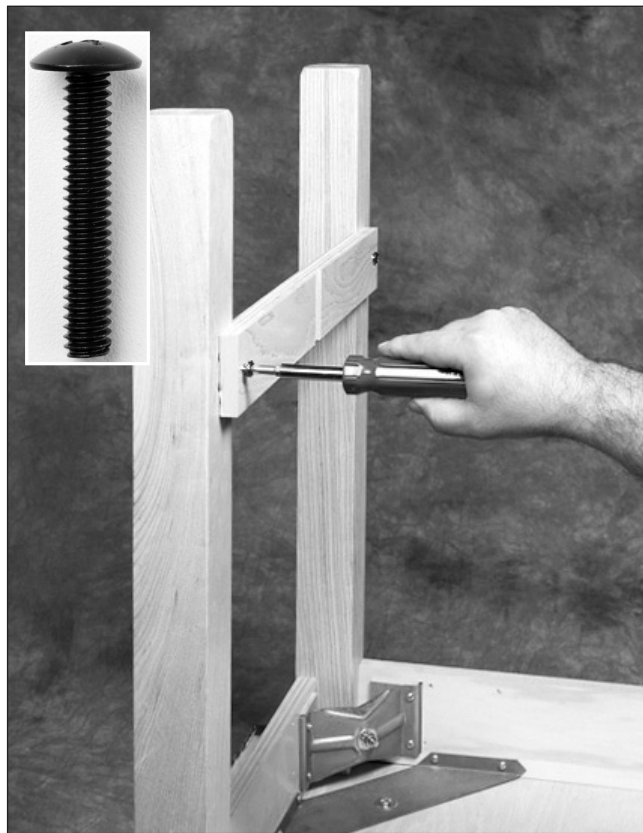
4

Position leg in the leg brace with H-brace hole facing inward. Attach the leg using 5/16" washer and 5/16" nut. Finger tighten nut now, and fully tighten after step 6 is completed. Repeat with remaining legs.



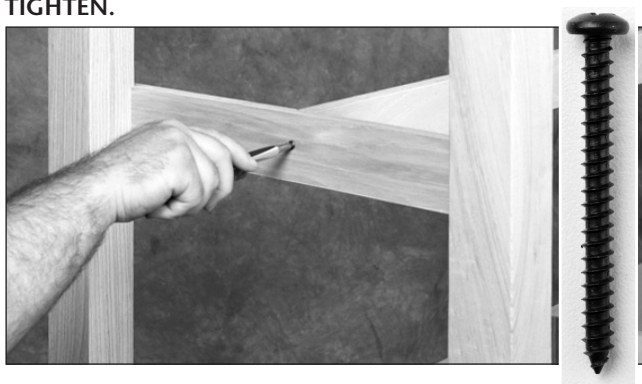
5

Position the H-brace with finished edge toward top with the cut-out slot facing toward the inside of the table and attach using the 4 black 1/4-20 x 1 1/2" truss head screws.



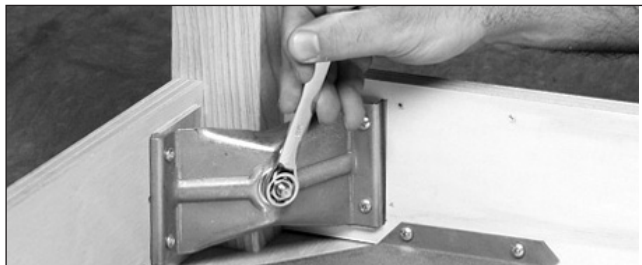
6

Position the spanner finished edge towards top and align the hole in the center of the spanner with the hole in the H-brace and finger tighten on one end then repeat on the opposite end using the #8 screws. Finish by tightening both ends. **DO NOT OVER TIGHTEN.**



7

Return to each corner leg and finish tightening each nut. **DO NOT OVER TIGHTEN.**



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SHELF ASSEMBLY

Remove drawer and invert the table to an upright position on all four legs, using caution when inverting the end with the adjustable headrest. Apply 4 adhesive backed hook strips to top edge of H-braces. Place the full-length shelf on the spanner with the loop side over the hook strips on the braces. Reinsert the drawer.

